



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Sikaflex®-11FC+

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH  
Kornwestheimer Str. 103-107  
D-70439 Stuttgart  
Telephone : +49 711 8009 0  
E-mail address of person responsible for the SDS : EHS@de.sika.com

### 1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):  
GBK GmbH Global Regulatory Compliance +49(0)6132-84463


## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Classification (REGULATION (EC) No 1272/2008)**  
Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:	
Signal word	:	Warning
Hazard statements	:	H317 May cause an allergic skin reaction.
Precautionary statements	:	P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children.
		<b>Prevention:</b>
		P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
		P280 Wear protective gloves.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Sikaflex®-11FC+



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### Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

### Disposal:

P501 Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

- Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane
- Pentamethyl piperidylsebacate
- Hardener LI (Isophoronedialdimine)

### Additional Labelling

EUH204 Contains isocyanates. May produce an allergic reaction.

EUH205 Contains epoxy constituents. May produce an allergic reaction.

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-butyl-	77703-56-1 416-600-4 01-0000016345-72-XXXX	Aquatic Chronic 4; H413	>= 2,5 - < 5
Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane	192526-20-8 924-669-1 01-2120768758-32-XXXX	Skin Sens. 1A; H317 Aquatic Chronic 4; H413	>= 0,1 - < 0,25
Pentamethyl piperidylsebacate Contains: bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	1065336-91-5 915-687-0 01-2119491304-40-XXXX	Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 0,1 - < 0,25
Hardener LI (Isophoronedialdimine)	932742-30-8 700-071-4 01-2119880654-28-XXXX	Skin Sens. 1B; H317 Aquatic Chronic 3; H412	>= 0,025 - < 0,25



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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : sensitising effects  
  
May cause an allergic skin reaction.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

- Special protective equipment : In the event of fire, wear self-contained breathing apparatus.



for firefighters

Further information : Standard procedure for chemical fires.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

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**7.2 Conditions for safe storage, including any incompatibilities**

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
- Storage class (TRGS 510) : 10, Combustible liquids
- Further information on storage stability : No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

- Specific use(s) : Consult most current local Product Data Sheet prior to any use.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

Contains no substances with occupational exposure limit values.

**Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:**

Substance name	End Use	Exposure routes	Potential health effects	Value
Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane	Workers	Inhalation	Long-term systemic effects	1,7 mg/m3
	Workers	Dermal	Long-term systemic effects	4,7 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0,3 mg/m3
	Consumers	Dermal	Long-term systemic effects	1,7 mg/kg

**Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:**

Substance name	Environmental Compartment	Value
Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane	Fresh water	0,1 mg/l
	Intermittent use/release	1 mg/l
	Marine water	0,01 mg/l
	Intermittent use/release	1 mg/l
	Fresh water sediment	23,28 mg/kg
	Marine sediment	2,33 mg/kg
	Sewage treatment plant	100 mg/l
	Soil	4,58 mg/kg

**8.2 Exposure controls**

**Personal protective equipment**

- Eye protection : Safety glasses with side-shields conforming to EN166  
 Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-



facturer specifications.

Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

**Environmental exposure controls**

General advice : Do not flush into surface water or sanitary sewer system.

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**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

Appearance : paste

Colour : various

Odour : odourless

Odour Threshold : No data available

pH : Not applicable

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : > 150 °C  
Method: closed cup

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0,01 hPa

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Relative vapour density	:	No data available
Density	:	ca. 1,36 g/cm <sup>3</sup> (20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	Not applicable
Viscosity, kinematic	:	Not applicable
Explosive properties	:	No data available
Oxidizing properties	:	No data available

## 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : Avoid moisture.

### 10.5 Incompatible materials

Materials to avoid : Oxidizing agents

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.



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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Not classified based on available information.

#### Components:

#### Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 423

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 402

#### Pentamethyl piperidylsebacate:

Acute oral toxicity : LD50 Oral (Rat): 3.230 mg/kg

#### Hardener LI (Isophoronedialdimine):

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

#### Skin corrosion/irritation

Not classified based on available information.

#### Serious eye damage/eye irritation

Not classified based on available information.

#### Respiratory or skin sensitisation

##### Skin sensitisation

May cause an allergic skin reaction.

##### Respiratory sensitisation

Not classified based on available information.

##### Germ cell mutagenicity

Not classified based on available information.

##### Carcinogenicity

Not classified based on available information.

##### Reproductive toxicity

Not classified based on available information.

##### STOT - single exposure

Not classified based on available information.

##### STOT - repeated exposure

Not classified based on available information.





**Aspiration toxicity**

Not classified based on available information.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae : EC50 (Raphidocelis subcapitata (freshwater green alga)): >  
100 mg/l  
Exposure time: 72 h

Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h  
Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (algae)): > 100 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201

Pentamethyl piperidylsebacate:

Toxicity to fish : LC50 (Fish): 0,97 mg/l  
Exposure time: 96 h

M-Factor (Acute aquatic tox- : 1  
icity)

M-Factor (Chronic aquatic : 1  
toxicity)

Hardener LI (Isophoronedialdimine):

Toxicity to fish : LC50 (Fish): 87,2 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h



Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 180,4 mg/l  
Exposure time: 72 h

#### 12.2 Persistence and degradability

No data available

#### 12.3 Bioaccumulative potential

No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Other adverse effects

**Product:**

Additional ecological information : There is no data available for this product.

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### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.  
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.  
For further details see [www.sika.de](http://www.sika.de)

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### SECTION 14: Transport information

#### 14.1 UN number

Not regulated as a dangerous good

#### 14.2 UN proper shipping name

Not regulated as a dangerous good

#### 14.3 Transport hazard class(es)

Not regulated as a dangerous good



**14.4 Packing group**

Not regulated as a dangerous good

**14.5 Environmental hazards**

Not regulated as a dangerous good

**14.6 Special precautions for user**

Not applicable

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**

Not applicable for product as supplied.

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 3

1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich  
(Number on list 52)

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed  
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.



	Not applicable
Water contaminating class (Germany)	: WGK 1 slightly hazardous to water Classification according to AwSV, Annex 1 (5.2)
Volatile organic compounds	: Law on the incentive tax for volatile organic compounds (VOCV) no VOC duties  Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Not applicable
GISCODE	: PU10

**Other regulations:**

Product is no subject to the Chemicals Prohibition Ordinance.

**15.2 Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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**SECTION 16: Other information**

**Full text of H-Statements**

H317	: May cause an allergic skin reaction.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.
H413	: May cause long lasting harmful effects to aquatic life.

**Full text of other abbreviations**

Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Skin Sens.	: Skin sensitisation
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978

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OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

**Further information**

**Classification of the mixture:**

Skin Sens. 1                      H317

**Classification procedure:**

Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

DE / EN